

## **ECOFLEKS PV Mineral**

### **Torch-Applied, APP Modified Bituminous Cap Sheets**



#### **Introduction**

**ECOFLEKS PV Mineral** is a polyester reinforced, slate covered torch-on cap sheet, saturated and coated with high quality APP (Atactic Polypropylene) modified bitumen. The membrane carrier is a tough polyester reinforcement, giving the material excellent dimensional stability and very high mechanical strength. The upper layer is coated with coarse-grained slate, protecting the membrane from ultraviolet exposure and the lower layer is finished with a thermofusible film for fast and consistent torch-on application.

#### **Product Description**

**ECOFLEKS PV Mineral** is a high performance polyester based waterproofing material designed to suit requirements of both new build and remedial roofing applications. It is an environmentally friendly material with excellent performance and economy characteristics. **ECOFLEKS PV Mineral** can be applied to suitable torch-on underlays as a cap sheet in built-up waterproofing systems or can be used as part of overlay systems to existing asphalt or bituminous waterproofing. The product is not recommended for use as single layer waterproofing.

#### **Product Features**

- Excellent flow resistance at elevated temperature 100°C
- Unique snowflake printed thermofusible film to guide accurate and consistent torch-on application
- APP polymer modified bitumen formulated to ensure high performance
- High puncture resistance & high resistance to foot marking
- Available in a range of colour finishes

#### **Application**

**ECOFLEKS PV Mineral** should be installed in accordance with manufacturer recommendations and all relevant national standards and codes of practice, including BS 8217: 2005 – the code of practice for reinforced bitumen membranes for roofing.

Roofing contractors should also be fully conversant with the guidelines set out in the National Federation of Roofing Contractors (NFRC) 'Safe2Torch' campaign. All operatives using torch guns or hot air guns during installation should be competent, conversant and capable of using such items in a safe and responsible manner. Care must also be taken when using torches and hot air guns in close proximity to combustible materials, decorative coatings and heat sensitive materials.

**ECOFLEKS PV Mineral** must be bonded to the previously installed base layer/underlay by using the torch-on application method. Substrates must be clear of any debris or sharp projections, and primers should be used as necessary to prepare the surface for achieving most effective waterproofing longevity (please consult TECHNOMICOL Technical Services for details).

**ECOFLEKS PV Mineral** should be heated carefully, ensuring that the dispersible film completely melts as work proceeds and maintaining 5 mm bead extrusion from all laps. Side laps must follow the manufactured mineral free pilot selvedge with end laps at minimum of 10 cm. The cap sheet should be offset 30 cm from the underlay to avoid build up of overlaps.

#### **Chemical Resistance**

**ECOFLEKS PV Mineral** membranes are water-resistant and are resistant to watery solutions of salt, diluted non-oxidising acids and bases. Aliphatic and aromatic hydrocarbons, as well as chlorine hydrocarbons, oils and greases may loosen the product and should therefore be avoided.

**Harmonised Standard**  
EN 13707:2004 + A2:2009

**Storage**

Store in a cool, dry place and protect from direct sunlight.

**Health and Safety**

Health and Safety should be observed at all times in accordance with HSE and industry guidance. Specific Risk Assessments and Method Statements should be produced by contractors where necessary to ensure Working at Heights, Fire Safety and Manual Handling rules are compliant with current law and regulations. Health and safety data sheets are available for all materials on request from TECHNINCOL Technical Service Department.

**Availability**

Product Name	Colour	Product Code	Roll Dimensions (m)	Weight (kg/m <sup>2</sup> )
ECOFLEKS PV 4.5 Kg Mineral	Grey	TN237669	10 x 1	4.5 (± 0.20)
ECOFLEKS PV 4.5 Kg Mineral	Grey	TN468014	8 x 1	4.5 (± 0.20)
ECOFLEKS PV 4.5 Kg Mineral	Green	TN403250	8 x 1	4.5 (± 0.20)

**Performance and Key Properties**

Properties	Test Method		Declared Performance
Reinforcement type and weight			Polyester, 140 g/m <sup>2</sup>
Tensile properties: maximum tensile force	EN 12311-1	N/50mm	600/450 (± 150)
Tensile properties: elongation	EN 12311-1	%	35/35 (± 10)
Resistance to tearing (nail)	EN 12310-1	N	180/180 (± 50)
Flow resistance at elevated temperatures	EN 1110	° C	≥ + 100
Flexibility at low temperatures	EN 1109	° C	≤ 0
Watertightness	EN 1928	kPa	200
Water vapour transmission properties	EN 1931	-	μ=20 000
Reaction to fire	EN 13501-5	-	Class E

**Quality Assurance**

ECOFLEKS PV is manufactured following ISO 9001: 2008 Quality Management System and Environmental Management System approved to ISO 14001: 2004.